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5.5 Limitation of variables  
5.6 Procedure qualification variables  
5.7 Types of tests  
5.8 Position of test welds  
5.9 Joint configuration  
5.10 Test specimens: number and type  
5.11 Preparation and testing of specimens  
5.12 Test results required  
5.13 Supplemental requirements  
5.14 Records Part III - Welder qualification  
5.15 General  
5.16 ...

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requirements of AWS

D1.3, Structural

Welding Code—Sheet  
Steel, should apply.

When used in

conjunction with AWS

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D1.3, the applicable provisions of this code shall be observed. 1.3 Welding Processes  
1.3.1 Shielded metal arc welding (SMAW)  
WPSs (Weld-

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